

PUNCHING

Portable Single-Acting Hydraulic Puncher

SELFER HA Type

Punch, return, and reset operations are fully automatic.
An emergency switch returns the punch at any time.

- Will punch both round and oblong holes

Model HA11-1624 Non-CE

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 110 mm



Model HA07-1624 Non-CE

- Max. punching thickness: 16 mm
- Max. punching diameter: 24 mm
- Max. throat depth: 70 mm



Model HA06-1322 Non-CE

- Max. punching thickness: 13 mm
- Max. punching diameter: 22 mm
- Max. throat depth: 60 mm



Specifications

Model	HA11-1624	HA07-1624	HA06-1322
Max. Throat Depth	110	70	60
Punching Material	Mild Steel		
Capacity			
Max. Punching Thickness*1	16		13
Max. Punching Diameter	24		22
Hole Making Time*2	16.5		10.5
Allowable Max. Pressure	68.65 (700)		
Max. Output	431 (44)		304 (31)
Ram Stroke	25		21
Mass (Weight)	35.5	28.5	21.5
Accessories Included	• D Punch 22 (Installed) • D Die 22 (Installed) • Sub Handle • Hose Cord Ass'y • Spanner • 4 mm Hex Socket Screw Key • Tool Box		

*1: Mild steel: Maximum punching thickness must be calculated by the equation $0.8 \times$ punching diameter. Stainless steel and hard materials cannot be punched. For the details see the instruction manual.

*2: The hole making time may vary depending on the temperature of the hydraulic oil during operation.

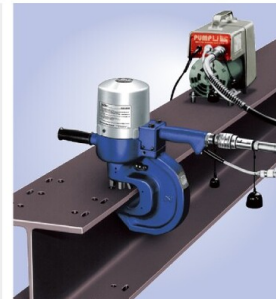
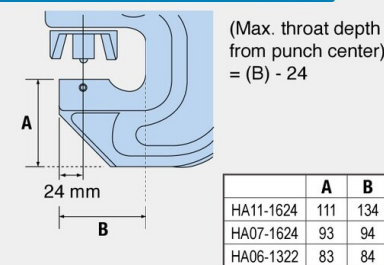
Optional Accessories

PN	Description	Sales Unit
TA96534	Hose Kit Ass'y 5 m *1	1 set
TP05184	Ultra-high Pressure Hose 5 m *2	1 piece
TA93778	Switch Cord Ass'y 5 m	1 set
TA9B044	Hose Kit Ass'y 10 m *1	1 set
TP05777	Ultra-high Pressure Hose 10 m *2	1 piece
TA95307	Switch Cord Ass'y 10 m	1 set
TA94386	Foot Switch Ass'y	1 set
TA92729	4L Oil Can	1 piece
TA96342	Hook Clamp Ass'y for HA07-1624 and HA11-1624	1 set
TA99037	Lock Nut Ass'y for 25 mm Punch	1 set
TQ01279	Hex Set Screw 8 x 14 for Securing Oblong Hole D Dies	1 piece

*1: The Hose Kit Ass'y consists of an Ultra-high Pressure Hose with CUPLA and a Switch Cord Ass'y.

*2: CUPLA is not provided with the Ultra-high Pressure Hose.

Dimension from Edge to Punch Center



HYDRAULIC PUMP for SELFER HA Type

Model SC-05 Non-CE

- Single-acting



Specifications

Model	SC-05	
Power Source (Single Phase)	115 V / 230 V AC	
Max. Output Pressure	68.65 (700)	
Output	50 Hz	60 Hz
At No-load	L/min	1.20
At 68.65 MPa	L/min	0.55
Motor	0.4 kW 4P	
Reservoir Capacity	4.0	
Discharge Port	Rc 3/8	
Mass (Weight)	27.5	

18



Tài liệu được tổng hợp bởi đội ngũ kỹ thuật của NPOWER. Bản quyền nội dung thuộc về NITTO KOHKI.

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